

### **DIMAC Boring Fixture**



#### Dimac Boring Fixtures eliminate the need to use a disc or bung when boring jaws.

- Fixture for accurate and reliable machining of Soft Jaws
- Reduces set-up time
- Attaches quickly, no need for tools
- Compensates for "Jaw Lift"
- Applies equal pressure to all jaws
- Now possible to "Through Bore" jaws since no disc or bung is used.



| Part No. | Chuck Size |       |
|----------|------------|-------|
| BF05     | 5"         | 125mm |
| BF06     | 6"         | 150mm |
| BF08     | 8"         | 200mm |
| BF10     | 10"        | 250mm |
| BF12     | 12"        | 300mm |
| BF15     | 15"        | 380mm |

# AUSTRALIAN MADE®

## **How to use the Boring Fixture**

Simply reduce the chuck pressure, place the Boring Fixture against the chuck, aligning the Boring Fixture pegs with the holes in the Soft Jaws. Activate the chuck, ensuring that the jaw stroke does not bottom out, and start boring the jaws as required. When complete, unclamp the chuck and remove the Boring Fixture.

#### **DIMAC Chuck Grease**

## DIMAC Chuck Grease

as recommended by KITAGAWA.

## Chuck Maintenance & Repair

DIMAC offers a comprehensive chuck maintenance and repair service for most makes and models of power chucks. For a minimum fee we will dis-assemble, inspect and evaluate your chuck on site or at our premises.

Our experienced service department can then repair your chuck using the highest quality spares and equipment. This includes greasing your chuck with recommended Chuck Grease.



Tel: (03) 9561 6155

| Part No. | Description    | Notes                          |
|----------|----------------|--------------------------------|
| CGDC450  | 450g Cartridge | Ref. Picture                   |
| CGDCI    | 1 kg Tin       | Ref. Picture                   |
| CGDC16   | 16 kg Pail     | Suitable for pressure greasing |
| GGMN450  | Grease Gun     | Modified nozzle.               |
|          |                | Suits 450g cartridge.          |

