



How It Works

The gland and gland housing are used to transmit air to the piston when the spindle is not in motion. This action depresses the die springs and allows the collet to release the bar stock. When air is exhausted, the collet is once again closed due to the die springs pushing on the piston. The piston's reverse movement causes the roller assemblies to ride forward up the ramp and act on the pusher to close the collet on the bar stock.

